

Amendments to the Claims

1-16. (cancelled)

17. (currently amended) A device for heat treating a cast, homogenized metallic extrusion block immediately before it is fed into an extruder, comprising
a heating device configured to heat the block to an elevated temperature;
and

a cooling device configured to receive the heated extrusion block in a stationary horizontal orientation in a spraying area having a horizontal axis; [.]

wherein the cooling device including includes cooling fluid spray nozzles for rapidly cooling the stationary heated extrusion block, the spray nozzles surrounding surround the spraying area, and the nozzles having have axes directed radially inwardly in relation to the horizontal axis of the spraying area, the spray nozzles are arranged in groups axially disposed along the horizontal axis of the spraying area; and the groups of spray nozzles are sequentially switched off while the block is held axially stationary relative to the spray nozzles.

18. (currently amended) A device as set forth in claim 17, wherein the cooling device is configured such that at least some of the nozzles operate at different pressures ~~and/or for different activation times~~ than other nozzles.

19. (currently amended) A device as set forth in claim 18, wherein the nozzles can be operated individually or in groups at different pressures ~~and/or for different activation times~~.

20. (previously presented) A device as set forth in claim 17, including a transport configured to transport the cooled block from the cooling device to an extruder for a period of time ~~during~~ permitting temperature equalization of the cooled block.

21. (currently amended) A device as set forth in claim 20, wherein the cooling device and transport device is configured to spray the block for a spraying period of time, and the transport is configured to transport the block for a temperature equalization period of time, and the temperature equalization period is longer than the nozzle spraying period.

22. (previously presented) A device as set forth in claim 20, wherein the spraying period is not greater than 30 seconds

23. (previously presented) A device as set forth in claim 17, wherein the heating device includes recuperation burners in which a recuperator for preheating the combustion air is individually integrated into each burner respectively.

24. (previously presented) A device as set forth in claim 23, wherein the recuperation burners include that are fitted with dies made of a material with high temperature stability, to alter the cross-section of the burner jets.

25. (previously presented) A device as set forth in claim 17, wherein nozzles are disposed in annular arrangements.

26. (previously presented) A device as set forth in claim 17, including a block holder configured to hold the block stationary in the spraying area as the block is cooled by spray from the nozzles.

27. (previously presented) A device as set forth in claim 26, wherein the holder includes a clamp configured to grip facing sides of the block and which can be set to various bolt lengths.

28. (previously presented) A device as set forth in claim 27, wherein the clamp is movable horizontally between the ~~spraying~~ spraying area and a block loading/unloading position.

29. (previously presented) A device as set forth in claim 17, further comprising a second cooling device, and the cooling devices are configured to operate in parallel.

30. (previously presented) A device as set forth in claim 17, wherein a pressure accumulator is connected to the nozzles for the supply of cooling fluid thereto.

31. (new) A device as set forth in claim 17, wherein the groups of nozzles are switched off in sequence beginning at one end of the block, such that the cooling time varies along the length of the block thereby to provide a temperature taper.

32. (new) A device as set forth in claim 17, wherein nozzles in each group are disposed in an annular arrangement.

33. (new) A device as set forth in claim 17, including a block holder configured to hold the block stationary in the spraying area as the block is cooled by spray from the nozzles.

34. (new) A device as set forth in claim 33, wherein the block holder includes a clamp having a fixed jaw and a movable jaw, the movable jaw being operable to accommodate blocks of different lengths while the fixed jaw defines a known position in relation to the groups of nozzles.

35. (new) A device as set forth in claim 33, wherein the block holder covers the end faces of the block to screen the end faces from cooling spray whereby the heat in the block flows radially even at the ends of the block

36. (new) A cooling device for providing a heated block with a temperature taper prior to being fed into an extruder, comprising
a spraying area having a horizontal axis;
cooling fluid spray nozzles for rapidly cooling the block when held stationary in the spraying area, the spray nozzles surrounding the spraying area and being arranged in groups axially disposed along the horizontal axis of the spraying area; and

a process control system for sequentially switching off the groups of spray nozzles while the block is held axially stationary relative to the spray nozzles, thereby to provide the temperature taper.

37. (new) A device as set forth in claim 36, wherein nozzles in each group are disposed in an annular arrangement.

38. (new) A device as set forth in claim 36, including a block holder configured to hold the block stationary in the spraying area as the block is cooled by spray from the nozzles.

39. (new) A device as set forth in claim 38, wherein the block holder includes a clamp having a fixed jaw and a movable jaw, the movable jaw being operable to accommodate blocks of different lengths while the fixed jaw defines a known position in relation to the groups of nozzles.

40. (new) A device as set forth in claim 38, wherein the block holder covers the end faces of the block to screen the end faces from cooling spray whereby the heat in the block flows radially even at the ends of the block